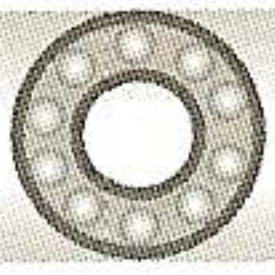

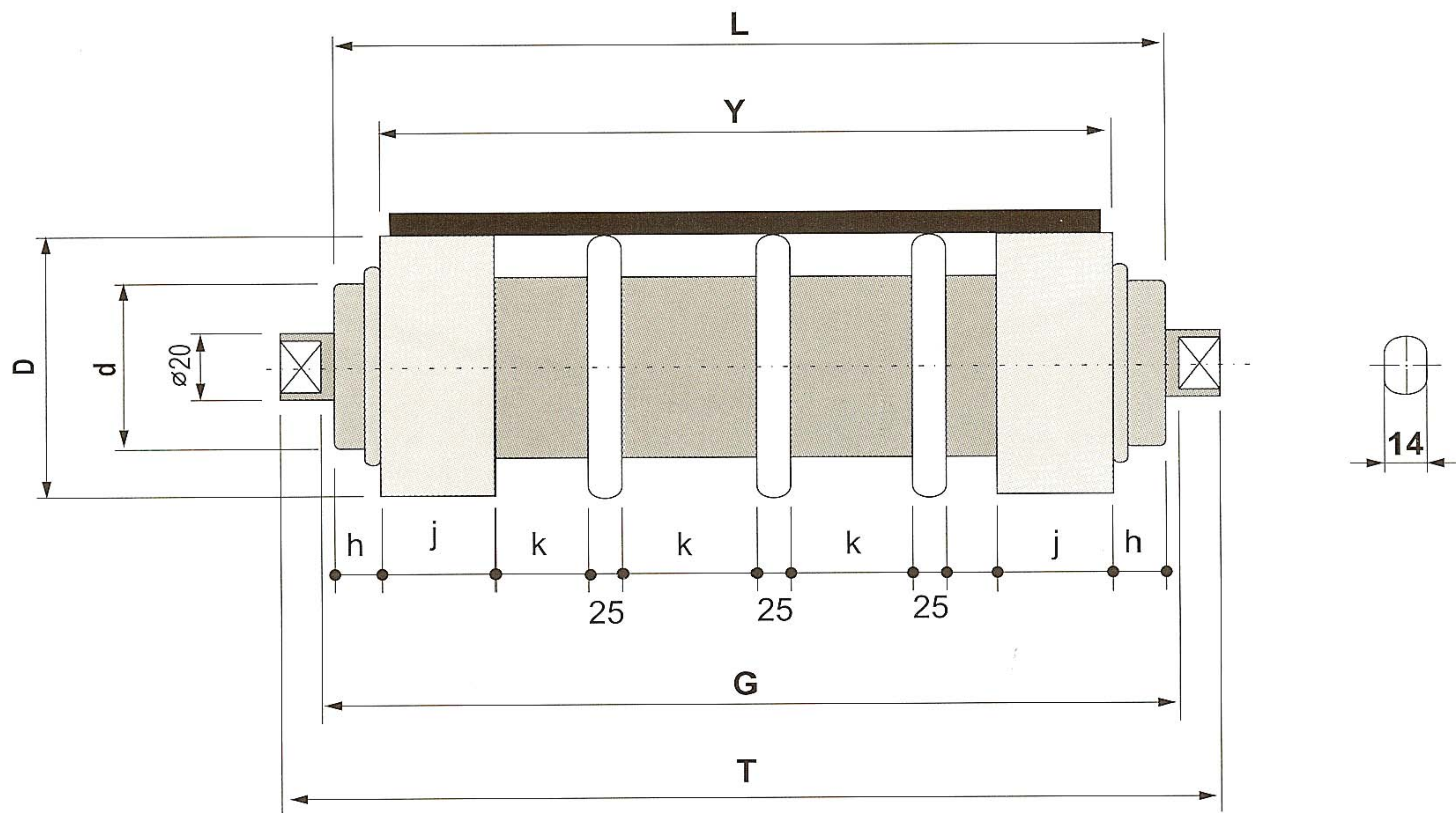
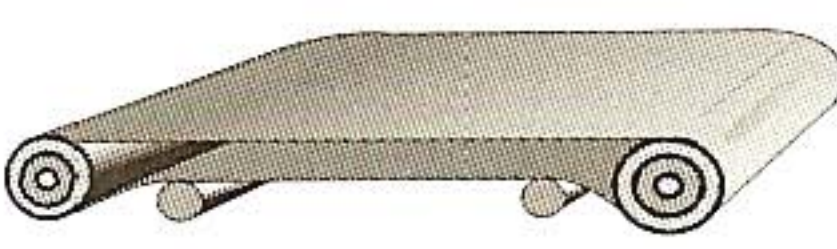







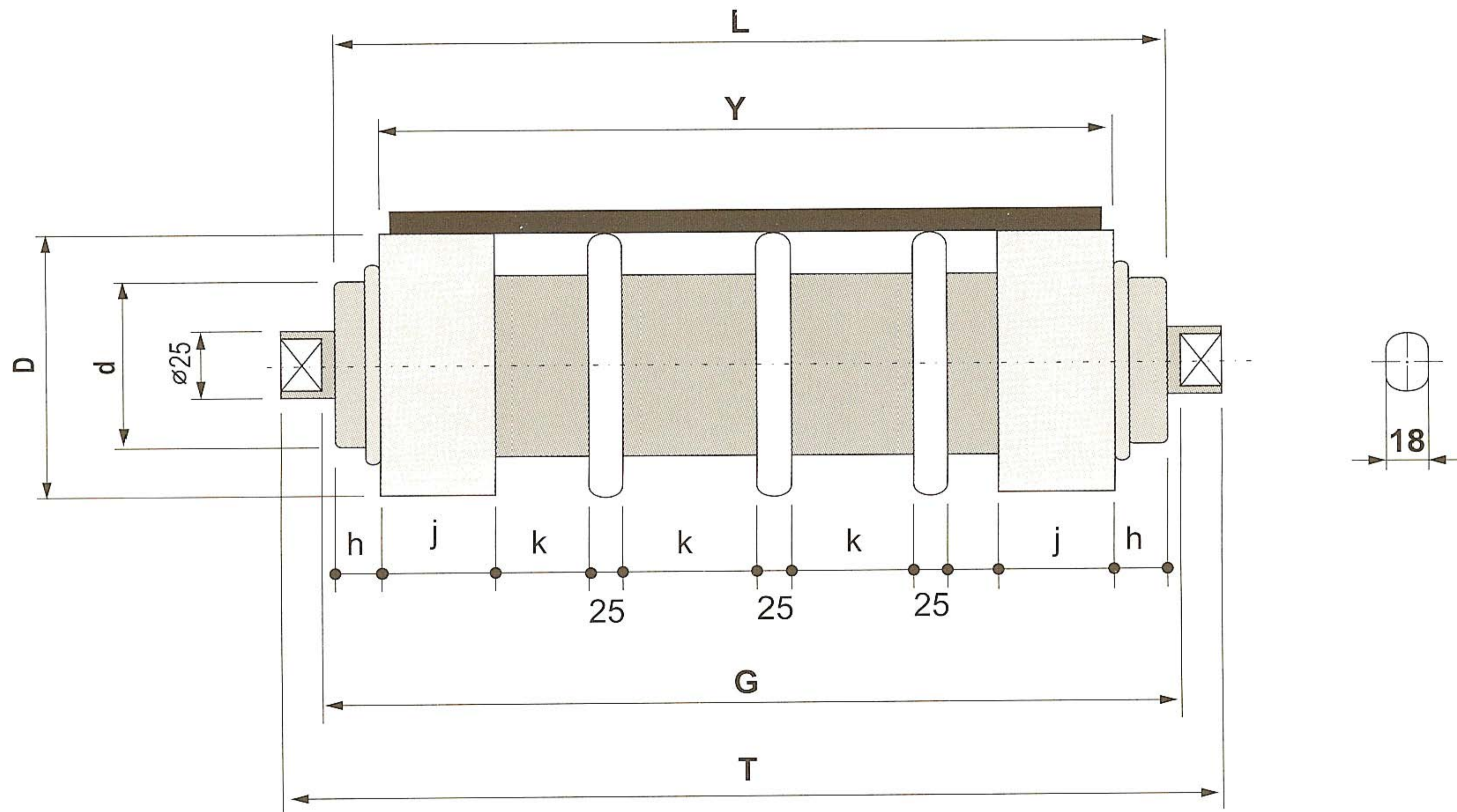
|                  |   |             |  |  |  |  |  |  |  |  |  |
|------------------|---|-------------|--|--|--|--|--|--|--|--|--|
| $\varnothing$ 20 |  | <b>6204</b> | ISO 1537 / DIN 15207-22107 / NF E 53-301 |  |  |  |  |  |  |  |  |
| <b>D</b>         | 133   | 159         | 193                                      |  |  |  |  |  |  |  |  |
| <b>d</b>         | 89  | 89          | 108                                      |  |  |  |  |  |  |  |  |
| <b>A</b>         | 3   | 3           | 3,5                                      |  |  |  |  |  |  |  |  |
| <b>K</b>         | 1   | 1,21        | 1,65                                     |  |  |  |  |  |  |  |  |



  $\varnothing$  193/108 x 600 = ( $\varnothing$  133/89 x 600). **K = 9,5 x 1,65 = 15,6 Kg**





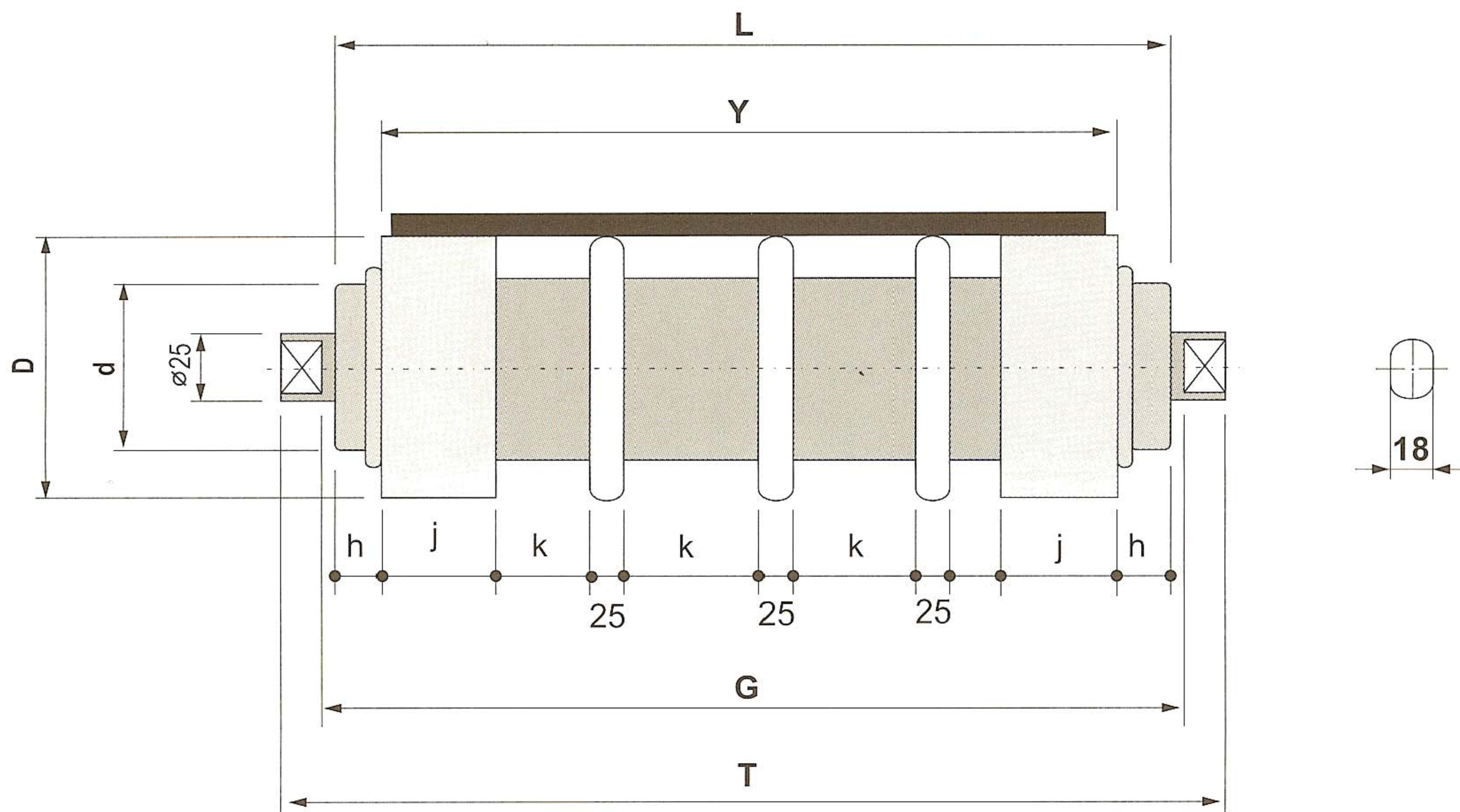
|   |  |            |            |            |            |             |             |             |             |             |             |             |
|---|--|------------|------------|------------|------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
|  |  | <b>400</b> | <b>500</b> | <b>650</b> | <b>800</b> | <b>1000</b> | <b>1200</b> | <b>1400</b> | <b>1600</b> | <b>1800</b> | <b>2000</b> | <b>2200</b> |
|   | <b>L</b>                                   | 500        | 600        | 750        | 950        | 1150        | 1400        | 1600        | 1800        | 2000        | 2200        | 2400        |
|   | <b>G</b>                                   | 508        | 608        | 758        | 958        | 1158        | 1408        | 1608        | 1808        | 2008        | 2208        | 2408        |
|   | <b>T</b>                                   | 526        | 626        | 776        | 976        | 1176        | 1426        | 1626        | 1826        | 2026        | 2226        | 2426        |
|  | <b>h</b>                                   | 12,5       | 20         | 22,5       | 32,5       | 37,5        | 62,5        | 62,5        | 62,5        | 62,5        | 62,5        | 62,5        |
|   | <b>j</b>                                   | 80         |            |            | 200        |             |             |             |             |             |             |             |
|   | <b>k</b>                                   | 60         | 60         | 70         | 60         | 75          | 75          | 75          | 75          | 75          | 75          | 75          |
|   | <b>y</b>                                   | 475        | 560        | 705        | 885        | 1075        | 1275        | 1475        | 1675        | 1875        | 2075        | 2275        |
|   | <b>N°</b>                                  | 3          | 4          | 5          | 5          | 6           | 8           | 10          | 12          | 14          | 16          | 18          |
|  | <b>Kg. <math>\varnothing</math> 133/89</b> | 8,2        | 9,5        | 11,5       | 16,2       | 18,6        | 21,6        | 24,2        | 26          | 27,8        | 30,6        | 32,9        |




|  |   |             |   |  |  |  |  |  |  |  |  |
|--|---|-------------|---|--|--|--|--|--|--|--|--|
|   |  | <b>6205</b> | <b>ISO 1537 / DIN 15207-22107 / NF E 53-301</b> |  |  |  |  |  |  |  |  |
| <b>D</b>   | 133   | 159         | 193   |  |  |  |  |  |  |  |  |
| <b>d</b>   | 89  | 89          | 108   |  |  |  |  |  |  |  |  |
| <b>A</b>   | 3   | 3           | 3,5   |  |  |  |  |  |  |  |  |
| <b>K</b>   | 1   | 1,18        | 1,55  |  |  |  |  |  |  |  |  |
|  $\varnothing 193/108 \times 600 = (\varnothing 133/89 \times 600). K = 10,7 \times 1,55 = 16,6 \text{ Kg}$ |   |             |   |  |  |  |  |  |  |  |  |





|  |           | 400  | 500  | 650  | 800  | 1000 | 1200 | 1400 | 1600 | 1800 | 2000 | 2200 |
|--|-----------|------|------|------|------|------|------|------|------|------|------|------|
|   | <b>L</b>  | 500  | 600  | 750  | 950  | 1150 | 1400 | 1600 | 1800 | 2000 | 2200 | 2400 |
|  | <b>G</b>  | 508  | 608  | 758  | 958  | 1158 | 1408 | 1608 | 1808 | 2008 | 2208 | 2408 |
|  | <b>T</b>  | 532  | 632  | 782  | 982  | 1182 | 1432 | 1632 | 1832 | 2032 | 2232 | 2432 |
|  | <b>h</b>  | 12,5 | 20   | 22,5 | 32,5 | 37,5 | 62,5 | 62,5 | 62,5 | 62,5 | 62,5 | 62,5 |
|  | <b>j</b>  |      | 80   |      |      | 200  |      |      |      |      |      |      |
|  | <b>k</b>  | 60   | 60   | 70   | 60   | 75   | 75   | 75   | 75   | 75   | 75   | 75   |
|  | <b>y</b>  | 475  | 560  | 705  | 885  | 1075 | 1275 | 1475 | 1675 | 1875 | 2075 | 2275 |
|  | <b>N°</b> | 3    | 4    | 5    | 5    | 6    | 8    | 10   | 12   | 14   | 16   | 18   |
|  <b>Kg. <math>\varnothing 133/89</math></b> |           | 9,2  | 10,7 | 12,9 | 17,9 | 20,5 | 23,5 | 26,7 | 29,5 | 32,3 | 33,5 | 36,2 |

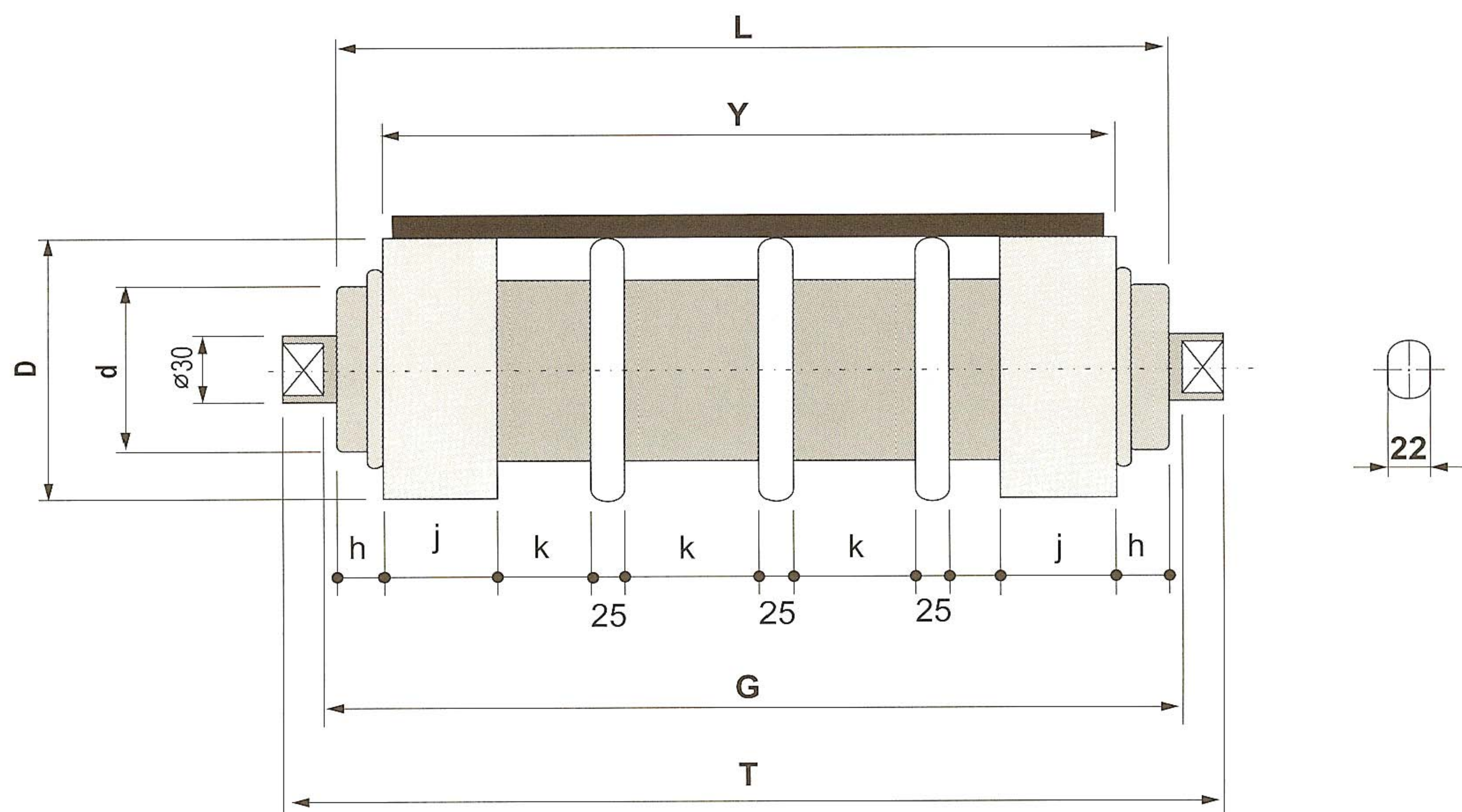
|  |   |      |   |  |  |  |  |  |  |  |  |
|--|---|------|---|--|--|--|--|--|--|--|--|
| $\varnothing 25$  | <b>6305</b>   |      | <b>ISO 1537 / DIN 15207-22107 / NF E 53-301</b> |  |  |  |  |  |  |  |  |
| <b>D</b>   | 133   | 159  | 193   |  |  |  |  |  |  |  |  |
| <b>d</b>   | 89  | 89   | 108   |  |  |  |  |  |  |  |  |
| <b>A</b>   | 3   | 3    | 3,5   |  |  |  |  |  |  |  |  |
| <b>K</b>   | 1   | 1,18 | 1,55  |  |  |  |  |  |  |  |  |
|                   | $\varnothing 193 / 108 \times 600 = (\varnothing 133 / 89 \times 600) \cdot K = 11,1 \times 1,55 = 17,2 \text{ Kg}$ |      |   |  |  |  |  |  |  |  |  |

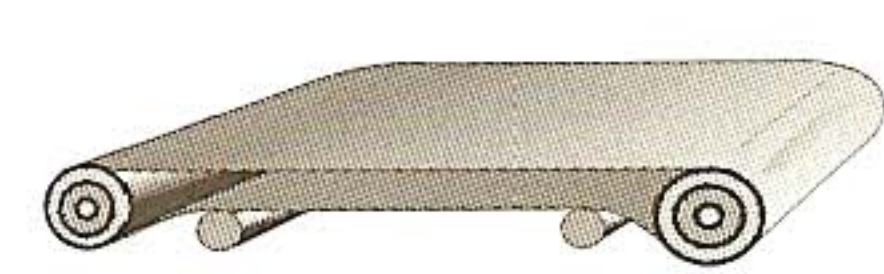





|  |            |            |            |            |             |             |             |             |             |             |             |  |
|--|------------|------------|------------|------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|--|
|                           | <b>400</b> | <b>500</b> | <b>650</b> | <b>800</b> | <b>1000</b> | <b>1200</b> | <b>1400</b> | <b>1600</b> | <b>1800</b> | <b>2000</b> | <b>2200</b> |  |
| L  | 500        | 600        | 750        | 950        | 1150        | 1400        | 1600        | 1800        | 2000        | 2200        | 2400        |  |
| G  | 508        | 608        | 758        | 958        | 1158        | 1408        | 1608        | 1808        | 2008        | 2208        | 2408        |  |
| T  | 532        | 632        | 782        | 982        | 1182        | 1432        | 1632        | 1832        | 2032        | 2232        | 2432        |  |
|  h                        | 12,5       | 20         | 22,5       | 32,5       | 37,5        | 62,5        | 62,5        | 62,5        | 62,5        | 62,5        | 62,5        |  |
| j  | 80         |            |            | 200        |             |             |             |             |             |             |             |  |
| k  | 60         | 60         | 70         | 60         | 75          | 75          | 75          | 75          | 75          | 75          | 75          |  |
| y  | 475        | 560        | 705        | 885        | 1075        | 1275        | 1475        | 1675        | 1875        | 2075        | 2275        |  |
| N°   | 3          | 4          | 5          | 5          | 6           | 8           | 10          | 12          | 14          | 16          | 18          |  |
|  Kg. $\varnothing 133/89$ | 9,7        | 11,1       | 13,3       | 18,3       | 20,9        | 23,9        | 27,1        | 29,9        | 32,7        | 34          | 36,6        |  |

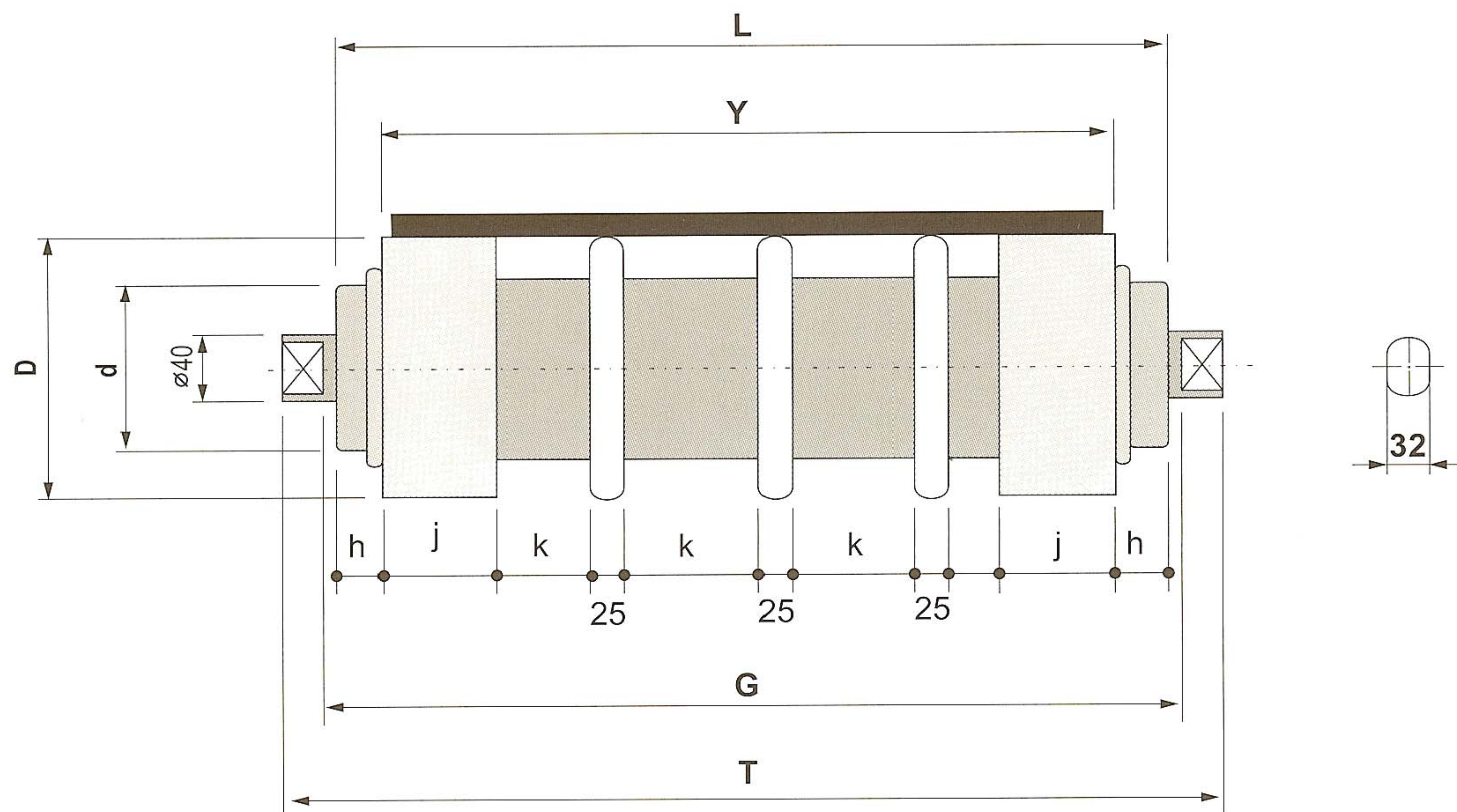
|                  |   |             |   |  |  |  |  |  |  |  |  |
|------------------|---|-------------|---|--|--|--|--|--|--|--|--|
| $\varnothing 30$ |  | <b>6306</b> | <b>ISO 1537 / DIN 15207-22107 / NF E 53-301</b> |  |  |  |  |  |  |  |  |
| <b>D</b>         | 133   | 159         | 193   |  |  |  |  |  |  |  |  |
| <b>d</b>         | 89  | 89          | 108   |  |  |  |  |  |  |  |  |
| <b>A</b>         | 3   | 3           | 3,5   |  |  |  |  |  |  |  |  |
| <b>K</b>         | 1   | 1,18        | 1,55  |  |  |  |  |  |  |  |  |

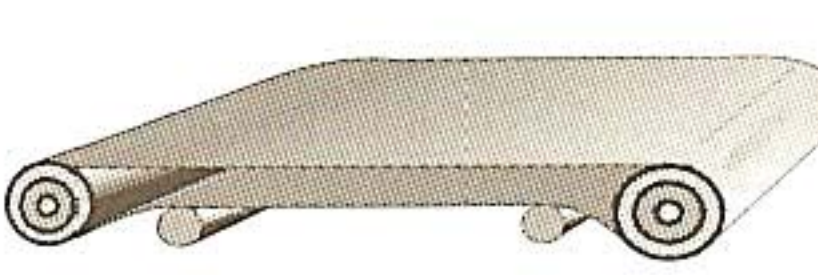


  $\varnothing 193 / 108 \times 600 = (\varnothing 133 / 89 \times 600) \cdot K = 12,4 \times 1,55 = 19,2 \text{ Kg}$



|  |            |            |            |            |             |             |             |             |             |             |             |
|--|------------|------------|------------|------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
|                           | <b>400</b> | <b>500</b> | <b>650</b> | <b>800</b> | <b>1000</b> | <b>1200</b> | <b>1400</b> | <b>1600</b> | <b>1800</b> | <b>2000</b> | <b>2200</b> |
| L  | 500        | 600        | 750        | 950        | 1150        | 1400        | 1600        | 1800        | 2000        | 2200        | 2400        |
| G  | 508        | 608        | 758        | 958        | 1158        | 1408        | 1608        | 1808        | 2008        | 2208        | 2408        |
| T  | 532        | 632        | 782        | 982        | 1182        | 1432        | 1632        | 1832        | 2032        | 2232        | 2432        |
| h  | 12,5       | 20         | 22,5       | 32,5       | 37,5        | 62,5        | 62,5        | 62,5        | 62,5        | 62,5        | 62,5        |
| j  | 80         |            |            | 200        |             |             |             |             |             |             |             |
| k  | 60         | 60         | 70         | 60         | 75          | 75          | 75          | 75          | 75          | 75          | 75          |
| y  | 475        | 560        | 705        | 885        | 1075        | 1275        | 1475        | 1675        | 1875        | 2075        | 2275        |
| N°   | 3          | 4          | 5          | 5          | 6           | 8           | 10          | 12          | 14          | 16          | 18          |
|  Kg. $\varnothing 133/89$ | 10,91      | 12,40      | 14,58      | 19,96      | 22,81       | 26,44       | 29,47       | 32,50       | 35,53       | 38,55       | 41,58       |

|   |   |             |  |  |  |  |  |  |  |  |  |
|---|---|-------------|--|--|--|--|--|--|--|--|--|
| $\varnothing$ 40  |  | <b>6308</b> | ISO 1537 / DIN 15207-22107 / NF E 53-301 |  |  |  |  |  |  |  |  |
| D   | 193   |             |  |  |  |  |  |  |  |  |  |
| d   | 108   |             |  |  |  |  |  |  |  |  |  |
| A   | 3,5   |             |  |  |  |  |  |  |  |  |  |
| K   | 1   |             |  |  |  |  |  |  |  |  |  |
|  $\varnothing$ 193 / 108x 600 = 25,07 Kg |   |             |  |  |  |  |  |  |  |  |  |



|  |                           | 400   | 500   | 650   | 800   | 1000  | 1200  | 1400  | 1600  | 1800  | 2000  | 2200  |
|---|---------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
|   | L                         | 500   | 600   | 750   | 950   | 1150  | 1400  | 1600  | 1800  | 2000  | 2200  | 2400  |
|   | G                         | 508   | 608   | 758   | 958   | 1158  | 1408  | 1608  | 1808  | 2008  | 2208  | 2408  |
|   | T                         | 532   | 632   | 782   | 982   | 1182  | 1432  | 1632  | 1832  | 2032  | 2232  | 2432  |
|  | h                         | 12,5  | 20    | 22,5  | 32,5  | 37,5  | 62,5  | 62,5  | 62,5  | 62,5  | 62,5  | 62,5  |
|   | j                         | 80    |       |       | 200   |       |       |       |       |       |       |       |
|   | k                         | 60    | 60    | 70    | 60    | 75    | 75    | 75    | 75    | 75    | 75    | 75    |
|   | y                         | 475   | 560   | 705   | 885   | 1075  | 1275  | 1475  | 1675  | 1875  | 2075  | 2275  |
|   | N°                        | 3     | 4     | 5     | 5     | 6     | 8     | 10    | 12    | 14    | 16    | 18    |
|  | Kg. $\varnothing$ 193/108 | 22,49 | 25,07 | 28,72 | 40,16 | 44,87 | 51,04 | 56,24 | 61,44 | 66,64 | 71,83 | 77,03 |