

Introduction



Liquid level regulator type 38E is used to regulate the liquid level in, for example:

- flooded evaporators
- low pressure pump tanks in pump recirculation systems
- pump tanks in "gas pump systems"
- intermediate coolers in two-stage refrigeration plant
- condensers

The 38E is recommendable as safety detection of high or low liquid level.

The SPDT switch system can be used for connection to external equipment for e.g. alarm or indication.

Materials

Gaskets are non-asbestos.

Technical data

Refrigerants

Applicable for the refrigerants R 717 (ammonia NH₃), HFC, HCFC (e.g. R 22, R 134a, R 404A) and other

Differential

Adjustable between 10 and 40 mm

Media temperature range

–45 → +55°C

Max. permissible ambient temperature for amplifier: 55°C

Max. working pressure

for float housing: PB = 28 bar

Max. test pressure

for float housing: p' = 42 bar

Enclosure

according to IEC 529
for float housing: IP 67
for amplifier housing: IP 54

Approvals

DSRK, NEMKO

Screwed cable entry

for float housing: one Pg 11 entry
for amplifier housing: three Pg 16 entries

Voltage supply

Depending on type of amplifier, 38E amplifier or EKA 38E, different voltage can be connected.

38E amplifier

220/380 V, 50 Hz, 6 VA
220/380 V, 60 Hz, 6 VA

EKA 38E

24 V a.c. +25%/-15%, 1 VA

Permissible voltage variation

38E amplifier
+10% → –15%

EKA 38E

+25%/-15%

Function description

The current in the pilot coil is max. 0.02 A. The output voltage from 38E is max. 20V. Earthing one of the coil leads will not affect the operation of the regulator. The length of the pilot coil cable is of no significance to the operation of the regulator.

For converting the 38E signal two amplifiers can be used.

38E amplifier

Used for limit contacts. A volt-free contact can be activated dependent on refrigerant level in 38E. The contacts can break a current of max. 6A, 380 V. See paragraph Design Function.

EKA 38E

EKA 38E is to be used when an analog signal corresponding to liquid level is needed. EKA 38E is a converter that can receive a signal from a 38E, and subsequently retransmit the signal to liquid level controller e.g. EKA 47 or AKC 24A. See RI.2E.B1.53

Material

38E is supplied in GGG 40.3 material.

Ordering

Amplifier

Function in minimum setting	Version	Code no.	
		50 Hz	60 Hz
Contacts 6-7 make	I (220/380 V)	038E0220	038E0221
Contacts 6-7 break	II (220/380 V)	038E0230	038E0231

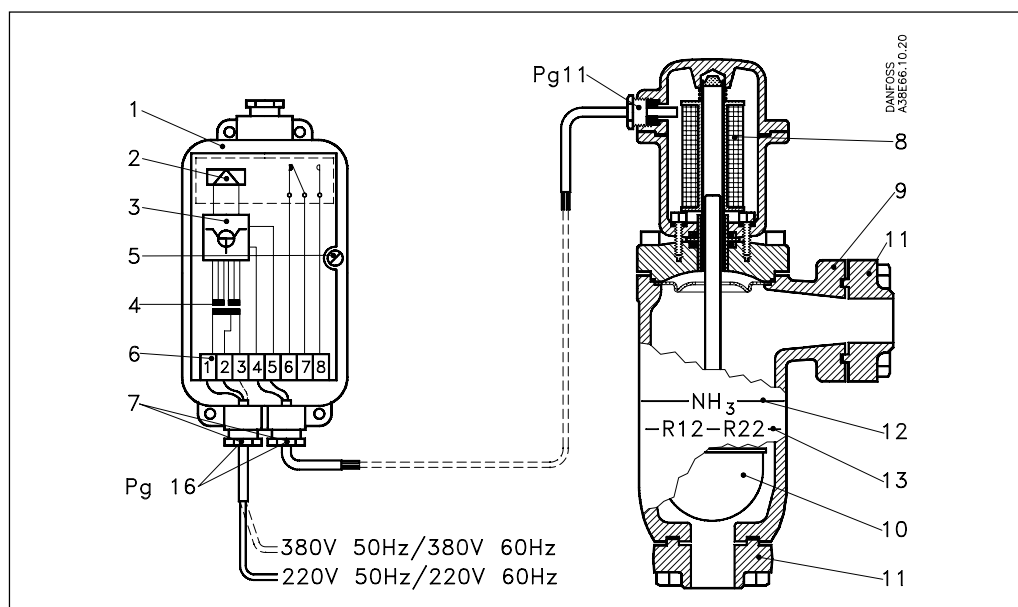
Float housing

Connection	Code no.
1 in. weld flanges	038E0011

Design Function

38E and 38E amplifier

1. Waterproof amplifier housing
2. Relay
3. Amplifier
4. Mains transformer
5. Earth terminal
6. Terminals
7. Screwed cable entry
8. Pilot coil
9. Float housing
10. Float with armature
11. Connecting flanges
12. Mean level for R 717 (NH₃)
13. Mean level for R 12 and R 22



The liquid level regulator consists of two separate parts:

1. Float housing

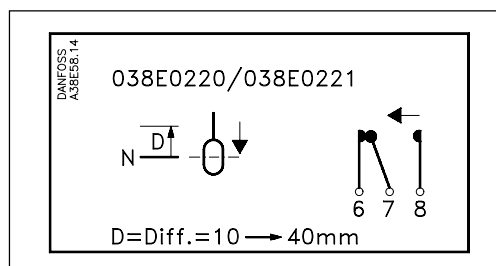
of gas-tight cast iron with built-in ball float with armature surrounded by a pilot coil. Float movement causes the armature to move in and out of the pilot coil.

2. Amplifier

with mains transformer. The amplifier is designed for 220/380 V, 50 Hz or 220/380 V, 60 Hz.

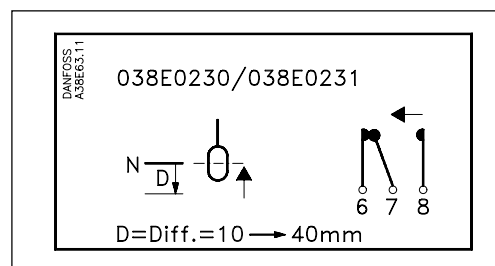
When the float (10) is raised or lowered by the liquid, the low voltage current through the pilot coil (8) is changed.

This change is amplified by the amplifier (3) so that the contact across terminals (6-7) or (7-8) makes or breaks.



38E0220 / 38E0221

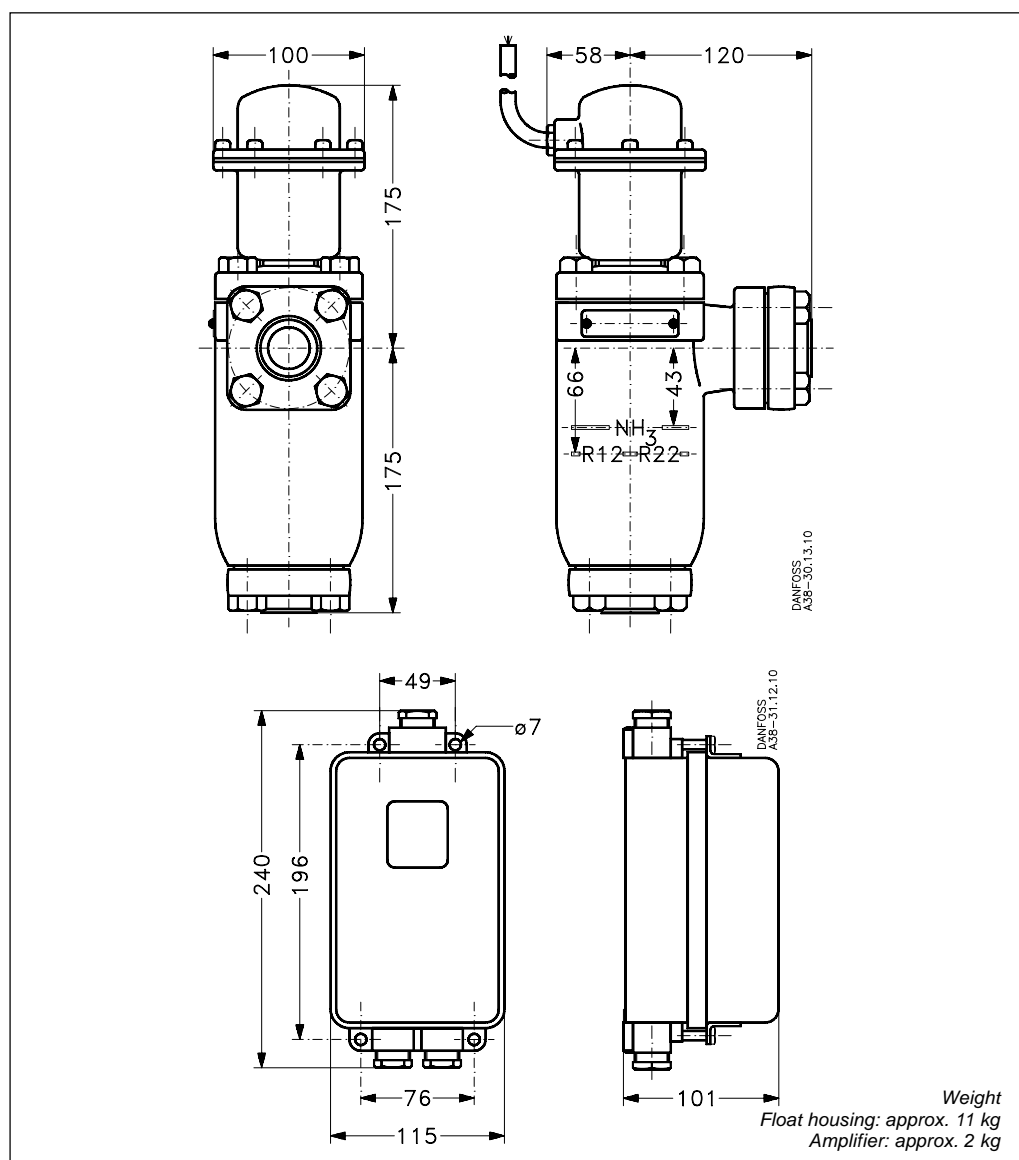
Contacts (6-7) make when the level falls to the set value N and break again when the level rises by the differential value D.



38E0230 / 38E0231

Contacts (6-7) make when the level rises to the set value N and break again when the level falls by the differential value D.

Dimensions and weights



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